

Firecrete[®] STD

Product Data Sheet

Product Description

A versatile high strength, general purpose concrete, for casting and gunning applications up to 1400°C (2550°F). It is especially recommended for boilers, door lining, furnace floor lining, car tops.

Properties	Firecrete STD
Region of Manufacture	Europe
Bond Type	Hydraulic
Method of application	Cast / Gun
Maximum Service Temperature, °C (°F)	1400 (2550)
ASTM C401-91 Classification	С
Estimated weight of dry material/ m³ of construction, kg (lb)	1980 (124)
Water addition, % by weight	14
Maximum grain size, mm	5
Packaging in bags, kg (lb)	25 (55)

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Density, kg/m³ (pcf), ASTM C134	
oven dried, 110°C (230°F)	2090 (130.4)
after 5 hours firing, 815°C (1500°F)	1970 (122.9)
Cold crushing strength, MPa (psi), ASTM C133	
oven dried, 110°C (230°F)	41.4 (6003)
after 5 hours firing, 815°C (1500°F)	28.9 (4190)
after 5 hours firing, 1000°C (1832°F)	22.5 (3262)
Permanent linear change, %, ASTM C113	
after 5 hours, 815°C (1500°F)	-0.2
after 5 hours, 1000°C (1832°F)	-0.2
Thermal conductivity, W/m•K (BTU•in./hr•ft²•°F), ASTM C201/4	17
400°C (752°F)	0.73 (5.06)
600°C (1112°F)	0.78 (5.41)
800°C (1472°F)	0.82 (5.69)
1000°C (1832°F)	0.85 (5.90)
Chemical composition, %	
Alumina, Al ₂ O ₃	44.8
Silica, SiO ₂	38.3
Ferric oxide, Fe ₂ O ₃	4.8
Titanium oxide, TiO ₂	1.9
Calcium oxide, CaO	10.0
Alkalis as, MgO+K ₂ O+Na ₂ O	0.6
Ignition Loss	0.7

Storage and Shelf Life

- Should be stored in dry conditions, unopened packaging on pallets. Do not store on ground. Keep out of rain and damp conditions.
- Shelf life is of twelve months with original packaging, double shrink film and dehydrating agent provided if the monolithic is stored under these recommended conditions.

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