

### Product Description

Kaolite 2500LI Gun AHR is a low iron, lightweight monolithic with a special formulation to help resist alkali hydrolysis.

### Instructions for using

**Gunning:** Use suitable gunite equipment. The gun grade material should be pre-dampened uniformly with approximately 6-8% by weight of clean water in a mechanical mixer before placing into gun. This will reduce rebound and dust. Add required water at nozzle for effective placement. Suggested air pressure at the nozzle is 1.4 to 2.5 bar (20 to 35 psi).

**Precautions:** Watertight forms must be used when placing material. All porous surfaces that will come in contact with the material must be waterproofed with a suitable coating or membrane. For maximum strength, cure 24 hours under damp conditions before initial heat-up. Keep freshly placed monolithic warm during cold weather, ideally between 16°C and 27°C (60°F and 80°F) until wet curing is completed. New monolithic installation must be heated slowly the first time.

For detailed installation instructions and commissioning schedules, please contact your Morgan Advanced Materials-Thermal Ceramics representative.

Properties	Kaolite 2500LI Gun AHR
Region of Manufacture	Americas
Bond type	Hydraulic
Raw material base	Insulating Aggregate
Method of installation	Gun
Maximum grain size, mm	6
Maximum service temperature, °C (°F)	1371 (2500)
Net material requirement, kg/m <sup>3</sup> (pcf)	1217 (76)
Packaging in bags, kg (lbs)	22 (50)

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# Kaolite<sup>®</sup> 2500LI Gun AHR Monolithic

## Product Data Sheet



Properties		Kaolite 2500LI Gun AHR
<b>Bulk Density, kg/m<sup>3</sup> (pcf), ASTM C134</b>		
	dried 24 hours @ 105°C (220°F)	1154-1330 (72-83)
	fired 5 hours @ 816°C (1500°F)	1041-1218 (65-76)
<b>Modulus of Rupture, MPa (psi), ASTM C133</b>		
	dried 24 hours @ 105°C (220°F)	1.38-2.00 (200-290)
	fired 5 hours @ 816°C (1500°F)	0.86-1.72 (125-250)
	fired 5 hours @ maximum service temperature °C (°F)	2.76-4.14 (400-600)
<b>Cold Crushing Strength, MPa (psi), ASTM C133</b>		
	dried 24 hours @ 105°C (220°F)	4.14-5.52 (600-800)
	fired 5 hours @ 816°C (1500°F)	4.83-8.27 (700-1200)
	fired 5 hours @ maximum service temperature °C (°F)	5.17-8.97 (750-1300)
<b>Permanent Linear Change, %, ASTM C113</b>		
	dried 24 hours @ 105°C (220°F)	0 to -0.2
	fired 5 hours @ 816°C (1500°F)	-0.1 to -0.6
	fired 5 hours @ maximum service temperature °C (°F)	-0.2 to -1.2
<b>Chemical Analysis, %, Calcined Basis</b>		
	Alumina, Al <sub>2</sub> O <sub>3</sub>	47
	Silica, SiO <sub>2</sub>	40
	Ferric Oxide, Fe <sub>2</sub> O <sub>3</sub>	0.8
	Titanium Oxide, TiO <sub>2</sub>	1.2
	Calcium Oxide, CaO	11 (5)
	Magnesium Oxide, MgO	0.2
	Alkali as, K <sub>2</sub> O+Na <sub>2</sub> O	1
<b>Thermal Conductivity, W.m•K (BTU•in/hr•ft<sup>2</sup>•°F) , ASTM C417</b>		
	260°C (500°F)	0.27 (1.90)
	538°C (1000°F)	0.30 (2.05)
	816°C (1500°F)	0.32 (2.23)
	1093°C (2000°F)	0.35 (2.43)
Chemical Analysis % for CaO in parentheses indicates the % of reactive CaO present if less than the total. The balance is CaO from the anorthite aggregate.		

### Storage and Shelf Life

- Monolithics should be stored in a dry, well-ventilated area and held off the ground on pallets ideally with the original packaging intact. Keep out of rain and damp conditions.
- Normal shelf life is 9 months from date of manufacture when properly stored.

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